



Replacement Parts Suitable For:
Miller Electric Mfg. Co.®



**TWO ROLL KITS FOR THE FOLLOWING
 MILLER® WIRE FEEDERS:**

8VS, 12VS, Extreme 12VS, S22A, S22P, S32S, S32P, S42GL, S52, D52, Millermatic® 200, 250, 251, 252, 250MP, 250X, and Vintage®, Portamig, Automatic Drives A1-2, A2-2 & A1D-2, SwingArc Single, Dual, SwingArc Digital 1 & 2.
 (Note: D52, SwingArc Dual & SwingArc Digital 2 requires **two** kits.)



**FOUR ROLL KITS FOR THE FOLLOWING
 MILLER® WIRE FEEDERS:**

R115V, S24, S24A, S44GL, S54A, S54D, S54E, S54M, D54A, D54D, D54M & Automatic Drives A1-4, A2-4, A1D-4, & Millermatic® 300.
 (Note: The D54A D54D & D54M requires **two** kits.)



Anti wear guide (045233) is optional on this style kit.

Anti wear guide (045233) is optional on this style kit.

KITS CONTAIN TWO DRIVE ROLLS, AND ONE INLET GUIDE.

KITS CONTAIN FOUR DRIVE ROLLS, ONE INLET GUIDE AND ONE INTERMEDIATE GUIDE.

"V" GROOVE KITS				KIT PARTS				"V" GROOVE KITS				KIT PARTS					
WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE
.023 / .025	PX 087131	PX 087130	PX 056192	.023 / .025	PX 087132	PX 087130	PX 056192	.023 / .025	PX 087132	PX 087130	PX 056192	PX 056206	.023 / .025	PX 087132	PX 087130	PX 056192	PX 056206
.030	PX 079594	PX 053695	PX 056192	.030	PX 046780	PX 053695	PX 056192	.030	PX 046780	PX 053695	PX 056192	PX 056206	.030	PX 046780	PX 053695	PX 056192	PX 056206
.035	PX 079595	PX 053700	PX 056192	.035	PX 046781	PX 053700	PX 056192	.035	PX 046781	PX 053700	PX 056192	PX 056206	.035	PX 046781	PX 053700	PX 056192	PX 056206
.040		PX 053696	PX 056193	.040	PX 191917	PX 053696	PX 056193	.040	PX 191917	PX 053696	PX 056193	PX 056207	.040	PX 191917	PX 053696	PX 056193	PX 056207
.045	PX 079596	PX 053697	PX 056193	.045	PX 046782	PX 053697	PX 056193	.045	PX 046782	PX 053697	PX 056193	PX 056207	.045	PX 046782	PX 053697	PX 056193	PX 056207
.052	PX 079597	PX 053698	PX 056193	.052	PX 046783	PX 053698	PX 056193	.052	PX 046783	PX 053698	PX 056193	PX 056207	.052	PX 046783	PX 053698	PX 056193	PX 056207
1/16"	PX 079598	PX 053699	PX 056195	1/16"	PX 046784	PX 053699	PX 056195	1/16"	PX 046784	PX 053699	PX 056195	PX 056209	1/16"	PX 046784	PX 053699	PX 056195	PX 056209
"U" GROOVE KITS				KIT PARTS				"U" GROOVE KITS				KIT PARTS					
WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE
.035	PX 044749	PX 072000	PX 056192	.035	PX 044750	PX 072000	PX 056192	.035	PX 044750	PX 072000	PX 056192	PX 056206	.035	PX 044750	PX 072000	PX 056192	PX 056206
.045	PX 079599	PX 053701	PX 056193	.045	PX 046785	PX 053701	PX 056193	.045	PX 046785	PX 053701	PX 056193	PX 056207	.045	PX 046785	PX 053701	PX 056193	PX 056207
.052	PX 079600	PX 053702	PX 056193	.052	PX 046786	PX 053702	PX 056193	.052	PX 046786	PX 053702	PX 056193	PX 056207	.052	PX 046786	PX 053702	PX 056193	PX 056207
1/16"	PX 079601	PX 053706	PX 056195	1/16"	PX 046787	PX 053706	PX 056195	1/16"	PX 046787	PX 053706	PX 056195	PX 056209	1/16"	PX 046787	PX 053706	PX 056195	PX 056209
5/64"	PX 079602	PX 053704	PX 056195	5/64"	PX 046788	PX 053704	PX 056195	5/64"	PX 046788	PX 053704	PX 056195	PX 056209	5/64"	PX 046788	PX 053704	PX 056195	PX 056209
3/32"	PX 079603	PX 053703	PX 056196	3/32"	PX 046789	PX 053703	PX 056196	3/32"	PX 046789	PX 053703	PX 056196	PX 056210	3/32"	PX 046789	PX 053703	PX 056196	PX 056210
7/64"	PX 079604	PX 053705	PX 056196	7/64"	PX 046790	PX 053705	PX 056196	7/64"	PX 046790	PX 053705	PX 056196	PX 056210	7/64"	PX 046790	PX 053705	PX 056196	PX 056210
"V" KNURLED GROOVE KITS				KIT PARTS				"V" KNURLED GROOVE KITS				KIT PARTS					
WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE	WIRE SIZE	KIT NO.	DRIVE ROLL	INLET GUIDE	INTERMEDIATE GUIDE
.035	PX 079606	PX 132958	PX 056192	.035	PX 046792	PX 132958	PX 056192	.035	PX 046792	PX 132958	PX 056192	PX 056206	.035	PX 046792	PX 132958	PX 056192	PX 056206
.045	PX 079607	PX 132957	PX 056193	.045	PX 046793	PX 132957	PX 056193	.045	PX 046793	PX 132957	PX 056193	PX 056207	.045	PX 046793	PX 132957	PX 056193	PX 056207
.052	PX 079608	PX 132956	PX 056193	.052	PX 046794	PX 132956	PX 056193	.052	PX 046794	PX 132956	PX 056193	PX 056207	.052	PX 046794	PX 132956	PX 056193	PX 056207
1/16"	PX 079609	PX 132955	PX 056195	1/16"	PX 046795	PX 132955	PX 056195	1/16"	PX 046795	PX 132955	PX 056195	PX 056209	1/16"	PX 046795	PX 132955	PX 056195	PX 056209
.068-.072	PX 089984	PX 132959	PX 056195	.068-.072		PX 132959	PX 056195	.068-.072		PX 132959	PX 056195	PX 056209	.068-.072		PX 132959	PX 056195	PX 056209
5/64"	PX 079610	PX 132960	PX 056195	5/64"	PX 046796	PX 132960	PX 056195	5/64"	PX 046796	PX 132960	PX 056195	PX 056209	5/64"	PX 046796	PX 132960	PX 056195	PX 056209
3/32"	PX 079611	PX 132961	PX 056196	3/32"	PX 046797	PX 132961	PX 056196	3/32"	PX 046797	PX 132961	PX 056196	PX 056210	3/32"	PX 046797	PX 132961	PX 056196	PX 056210
7/64"	PX 079612	PX 132962	PX 056196	7/64"	PX 046798	PX 132962	PX 056196	7/64"	PX 046798	PX 132962	PX 056196	PX 056210	7/64"	PX 046798	PX 132962	PX 056196	PX 056210
1/8"	PX 079613	PX 132963	PX 056197	1/8"	PX 046799	PX 132963	PX 056197	1/8"	PX 046799	PX 132963	PX 056197	PX 056211	1/8"	PX 046799	PX 132963	PX 056197	PX 056211

Same size drive rolls can be cross matched to meet specific needs: e.g. "U" Groove with "V" Knurled. (Note: Cross matching is not available as kits. Standard kits or individual kit pieces must be ordered for cross matching.)

"V" Groove Used for hard wires.

"U" Groove Used for soft-shelled cored wires and are recommended for feeding aluminum wires.

"V" Knurled Used for hard-shelled cored wires.

The Miller 30E can also use these kits if the 044560 conversion kit from Miller® is installed.

Same size drive rolls can be cross matched to meet specific needs: e.g. "U" Groove with "V" Knurled. (Note: Cross matching is not available as kits. Standard kits or individual pieces must be ordered for cross matching.)

"V" Groove Used for hard wires.

"U" Groove Used for soft-shelled cored wires and recommended for aluminum wires.

"V" Knurled Used for hard-shelled cored wires.

The Miller 30A & B can also use these kits if the 044559 conversion kit from Miller® is installed.

PROFAX is in no way affiliated with MILLER ELECTRIC MFG. CO. The parts advertised for sale are not genuine MILLER ELECTRIC MFG. CO. parts, but are parts made for and by PROFAX.

References to MILLER ELECTRIC MFG. CO. machines, torches, and numbers are for your convenience only. We reserve the right to substitute genuine MILLER ELECTRIC MFG. CO. parts in place of